

STARTING

SERVICE DATA

SS1F0-04

Starter (1.4 kW)	Rated voltage and output power		12 V 1.4 kW
	No-load characteristics	Current	90 A or less at 11.5 V
		rpm	3,000 rpm or less
	Brush length	STD	15.5 mm (0.610 in.)
		Minimum	10.0 mm (0.394 in.)
	Spring installed load	STD	17.6 - 23.5 N (1.79 - 2.41 kgf, 4.0 - 5.3 lbf)
		Minimum	11.8 N (1.20 kgf, 2.7 lbf)
	Commutator		
	Diameter	STD	30.0 mm (1.18 in.)
		Minimum	29.0 mm (1.14 in.)
	Undercut depth	STD	0.6 mm (0.024 in.)
		Minimum	0.2 mm (0.008 in.)
	Circle runout	Maximum	0.05 mm (0.0020 in.)
Starter (2.0 kW)	Magnetic switch		
	Contact plate for wear	Maximum	0.9 mm (0.035 in.)
	Rated voltage and output power		12 V 2.0 kW
	No-load characteristics	Current	100 A or less at 11.5 V
		rpm	2,500 rpm or less
	Brush length	STD	15.0 mm (0.591 in.)
		Minimum	9.0 mm (0.354 in.)
	Spring installed load	STD	21.5 - 27.5 N (2.19 - 2.80 kgf, 4.8 - 6.2 lbf)
		Minimum	12.7 N (1.29 kgf, 2.9 lbf)
	Commutator		
	Diameter	STD	35.0 mm (1.38 in.)
		Minimum	34.0 mm (1.34 in.)
	Undercut depth	STD	0.7 mm (0.028 in.)
		Minimum	0.2 mm (0.008 in.)
	Circle runout	Maximum	0.05 mm (0.0020 in.)
	Magnetic switch		
	Contact plate for wear	Maximum	0.9 mm (0.035 in.)